

I had a blast working on this bike with Bob Brown, a frame builder in St. Paul who makes 8-12 frames a year. Bob and I must have exchanged 100 e-mails in the process of getting all the details straight.



**Bottom Bracket**



**Fork End**



**"Fastback" Cluster Sketch**



**Cluster in Progress**



**Finished Cluster**



**Rear Dropout**